



## HAYES SEWING MACHINE CO

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## Serger Tips

### **Threading your overlock the quick way!**

Tie on all threads, use a regular knot (be sure to leave the tails). Clip your needle threads. Pull both of your looper threads thru the machine at the same time. Pull your needle threads thru one at a time. Thread your needles. Chain off.

### **Finishing off chains**

1) use fray check 2) Pull chain under foot, sew into seam. 3) Cut your chain short within 1/2" Pull on chain and tie a knot with the two looper threads. 4) use a hand needle, double eyed needle or a small crochet hook to pull the chain into the seam.

### **Wooley nylon edges**

Stitch length 1

Wooley nylon in both loopers, regular thread in needle. (you may use either the left or right needle). Sergers with numbers on tension knobs may need to loosen looper tensions a couple of numbers.

Babylock jet threading sergers will use "A" for wide 3 thread (left needle) or "B" for narrow 3 thread (right needle)

### **Blanket edges**

Stitch length 4

Pearl Crown Rayon or 12 weight Cotton thread in both loopers. Regular thread in left needle. Right needle removed. Sergers with numbers on tension knobs may need to loosen looper tensions a couple of numbers. Babylock jet-threading sergers will use "A".

### **Rolled Hems**

Stitch length 1-1 1/2.

Regular thread in right needle. Left needle removed from machine. Use rolled hem plate or setting. Decorative thread in upper looper. Decorative or regular thread in lower looper. Sergers with numbers on tension knobs will tighten lower looper tension (Usually 2-3 numbers higher than where you are.) Babylock jet-threading serger use "D"

### **Gathering**

Standard 4-thread regular setup. Stitch length 4. Differential feed 2. Run fabric through machine and it will automatically gather. You may pull needle threads to tighten gather.

### **Quick serger accessories**

3/8 yard of pre-quilted fabric (enough for all three items below)

Wooley nylon edge works best

Tissue cover — 6" X 8" serge two short sides first. Then fold those edges to center and serge last two edges.

Eyeglass case— 8" X 8" serge top edge crookedly. Fold in half and edge last two sides.

Checkbook cover — 7" X 12" serge two short ends. Fold both ends in 2 1/2" towards the center .

Serge last two sides.